## **WOOD PELLETS IN BAGS**

### **SECTION 1. IDENTIFICATION**

Product Identifier: Wood Pellets

**Synonyms:** Fuel pellets, whitewood pellets, softwood pellets, hardwood pellets, biopellets

**Product Appearance:** Light to dark blond to light brown, glossy to semi-glossy.

Cylindrical 6-12 mm (1/4-1/2 inch) in diameter and 3.15-40 mm (1/8-1 9/16

inch) long.

Other Means of Identification: ISO 17225-2 Solid Biofuels – Part 2: Graded wood pellets (ref. 2).

Product Specification with quality class, physical and chemical specifics, including any additives and/or binders and ash melting temperature, is

available on request from the manufacturer (see Section 9).

Harmonized System (HS) Code: 4401-31-00-00 Chemical Abstract Service (CAS): See Section 3.

**Recommended Use:** Fuel for conversion to heat, electricity or bio-chemicals.

Other uses might be absorbent and animal bedding.

**Restrictions on Use:** Not for consumption by humans or animals.

Manufacturer/Supplier: Fiber Energy Products

870-269-7930 fax: 866-923-3871 www.fiberenergy.us

## **SECTION 2. HAZARD IDENTIFICATION**

**UN GHS Classification:** H 304 Aspiration hazard – Category 1 (H304);

H 317 Skin Sensitization – Category 3 (H317);

H 334 Respiratory Sensitization – Category 1 (H334).

**UN GHS Label Elements:** 







**UN GHS Signal Words:** 

**Danger.** Generates carbon-monoxide (CO) and causes oxygen (O<sub>2</sub>)

depletion (see Sections 4 and 7).

**Warning.** Dust from wood pellets may cause mild skin irritation; dust containing allergenic species may cause allergy or asthma symptoms if inhaled (see Section 11).

**Hazards Statements:** 

Wood pellets are combustible if exposed to open fire or heat.

Dust from wood pellets when lofted in high concentrations or in layers is

explosive if exposed to ignition source (see Section 9).

Inhalation of dust from wood pellets may cause respiratory reactions (see

Section 4).

Inhalation of dust containing allergenic species may cause allergy or asthma

symptoms (see Section 4).

Contact with skin may cause skin irritation for sensitive persons (see

Section 4).

Wood pellets have propensity to self-heat when stored in bulk without bag. However, for purpose of the UN GHS hazard safety classification wood pellets are **not** classified as self-heating (see Section 9).

**Precautionary Statements:** 

Prevention:

All personnel working in areas with dust suspended in air may wear an optional dust mask to prevent inhalation of dust if anticipated dust level is below occupational exposure guidelines. For dusty environment, see Section 8 and ref. 13.

Before entering a storage space with wood pellets the space shall be sufficiently ventilated to make sure the conditions as specified in Section 7 are secured due to the release of carbon-monoxide (CO) and oxygen (O<sub>2</sub>) depletion by wood pellets, or possible generation of re-entrainment of settled wood dust. For confined space related entry, site-specific Confined Space Entry Work Permit procedures shall be followed.

**Bulk Storage and Handling:** 

Store in dry well ventilated space with capability to cool the wood pellets. If forced ventilation is used, do not ventilate if the ambient air temperature exceeds the temperature in the wood pellets pile or ambient relative humidity is higher than 80%. Avoid prolonged storage of wood pellets in moist and warm environments to minimize possible mould growth. Consult with qualified professional if mould remediation is required.

Disposal:

Do not store wood pellets and related dust in space with poor ventilation (see Section 13).

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Quality graded wood pellets are manufactured from ligno-cellulosic material sourced in accordance with ISO 17225-2 Standard (ref. 1 & 2). The chemical composition of wood pellets varies depending on species of trees, components of the tree, growing conditions and age of a tree. Wood pellets are often manufactured from a blend of source materials with typical composition as summarized in Table 1.

Table 1. Oxygenated wood components					
CAS No.					
Component	Cellulose	9004-34-6	30-40		
	Hemi-cellulose	8024-508	25-30		
	Lignin	6549-68-4	30-45		
	Extractives (terpenes, fatty acids, phenols etc.)	-	3-5		
Additives	None, except as stated in the manufacturers Product Specification				
Binders	None, except as stated in the manufacturers Product Specification				

### Note

1. Additives and/or binders are sometime used to increase the mechanical durability of the pellets or to inhibit slagging and fouling during combustion.

### **SECTION 4. FIRST-AID MEASURES**

## Off-gassing from Wood Pellets

Wood pellets release non-condensable odourless gases such as toxic carbon-monoxide (CO), carbon-dioxide (CO<sub>2</sub>) and small amounts of methane (CH<sub>4</sub>) in combination with oxygen (O<sub>2</sub>) depletion. Whenever possible, wood pellet products should be stored in well ventilated areas. Wood pellet storages, both enclosed or confined spaces, must be thoroughly ventilated before entry. Carbon-monoxide (CO) and oxygen (O<sub>2</sub>) monitors, shall be used when entering storages to establish acceptable conditions (see Section 7). In all cases, unprotected exposure to oxygen deficient environment below 19.5% and CO above occupational exposure limits (OELs) are strictly prohibited (see Table 2).

Exposure to combined oxygen  $(O_2)$  deficiency and carbon-monoxide (CO) may exacerbate hyper-ventilation. In case of exposure it is important to quickly remove the victim from the contaminated area. Unconscious persons should immediately be given oxygen and artificial respiration. Time is of the essence. The administration of oxygen at an elevated pressure has shown to be beneficial, as has treatment in a hyperbaric chamber. Attending physician shall be informed that the patient has inhaled toxic quantities of carbon monoxide. Rescue personnel shall be equipped with self-contained breathing apparatus (SCBA) when entering enclosed spaces with gas.

Carbon-dioxide ( $CO_2$ ) and methane ( $CH_4$ ) are simple asphyxiants and displace oxygen.

In addition, wood pellets release low level condensable malodorous hydro-carbons in small amounts which may cause discomfort.

## **Dust from Wood Pellets**

The sizes of the particulate matter range from crumbs to extremely fine airborne dust. Some species of wood may cause acute or chronic toxic symptom if inhaled, or skin irritation. Some wood dust may contain allergenic wood species and may cause allergy or asthma symptoms or breathing difficulties if inhaled. (see Section 11).

Airborne dust may settle on horizontal surfaces and build up to unsafe levels over time. This may pose a dust explosion hazard if exposed to heat, open flame, sparks or electrostatic discharge (see Section 7).

A summary of recommended first aid measures by routes of exposure is listed in Table 2.

Table 2. Recommended first-aid measures				
Entry	Substance	Observed Adverse Health Effects	Remedial Action	
Ingest	Dust	Dry sensation.	Rinse mouth thoroughly with water.  Do not induce vomiting.	
Inhale	Dust	Coughing, dry throat. Wood dust containing allergenic species may cause allergy or asthamic symptoms. For toxicological data, see Section 11.	Rinse mouth thoroughly with water. Do not induce vomiting. Workers experience allergic or asthmatic symptoms should seek medical attention immediately.	
	Carbon- monoxide (CO)	Headache, dissiness, convulsion at lower exposures to unconsciousness and death at higher acute exposures. For toxicological data, see Section 11.	If adverse symptom is observed, evacuate worker to a safe well-ventilated area and seek medical attention if required. Ensure CO is below occupational exposure guidelines via proper ventilation.	
	Oxygen depletion (O <sub>2</sub> )	Dizziness, mental confusion, loss of judgement, loss of coordination, weakness, nausea, fainting, loss of consciouness and death.	If oxygen level < 19.5%, evacuate and ventilate thoroughly. Seek medical attention if required.	
Skin contact	Dust	Itching for some people. For toxicological data, see Section 11.	Remove contaminated clothing. Rinse skin thoroughly with water.	
Eye contact	Dust	Tearing, burning. For toxicological data, see Section 11.	Flush with water and sweep out particles inward towards the nose.	

### **SECTION 5. FIRE-FIGHTING MEASURES**

Wood pellets do not burn with a flame unless exposed to forced air. Wood pellets are not ignitable without the presence of oxygen. However, wood pellets contain approximately 42-45% oxygen and once ignited may continue to smolder without external oxygen present. Fires inside large storages such as warehouses and silos are very difficult to extinguish and may take several days (see ref. 3, 4 and 12).

### **Extinguishing Media**

### Suitable Extinguishing Media

Burning or smoldering material outside of containment and exposed to ambient air may be extinguished with foam (see Table 3), water or sand to block penetration of oxygen.

### **Unsuitable Extinguishing Media**

Use of water is not recommended as extinguishing media for fire-fighting in enclosed containment since wood pellets are swelling 3-4 times in volume and may rupture the storage containment.

Table 3 summarizes recommended fire extinguishing strategies under commonly found conditions.

Table 3. Recommended fire fighting strategies			
Condition	Extinguishing measures	Additional information	
Bagged wood pellets stored in	Restrict oxygen supply by turning off ventilation, seal openings, slots, ducts, cracks etc. Block oxygen supply to pellets in headspace using foam, if fire use water.	Equipment: Preferably use Fixed Deluge Foam/CAF (Compressed Air Foam). Alternatively High Expansion Foam System (ref. 4).  Foam: Class A (ref. 4).	
enclosed space		Fire fighting personnel and driver of wheel loader working the material shall have access to Self-Contained Breathing Apparatus (SCBA) (see Section 8).	
Bagged wood pellets stored in non-enclosed space	Restrict oxygen supply by covering the pile with foam. Dig out the hot material and use water on open fire and for cooling.	Be careful with walking on wood pellets due to bridging collapse and under-lying burning cavities. Fire fighting personnel and driver of wheel loader working the material shall have access to Self-Contained Breathing Apparatus (SCBA) (see Section 8).	
Bagged wood pellets during handling	Burning material on conveyor, auger or transported with mobile equipment shall be shunted aside to safe location to prevent spread of fire. Use water for cooling.		
Bagged wood pellets during transportation in trucks	Dump hot material in safe location. Use water for cooling.		

For fire fighting of bagged wood pellets emptied and stored in bulk and in large storage containment, see SDS for Wood Pellets in Bulk (ref. 13) and ISO 20024 (ref. 4).

### SECTION 6. ACCIDENTAL RELEASE MEASURES

## **Methods for Containment and Cleaning Up**

If wood pellets are released in a populated area, the material shall be removed by vacuuming whenever possible. Sweep cleaning should be used in conjunction with effective personal protective equipment (Section 8).

## Personal Precautions, Protective Equipment, and Emergency Procedures

Disposal of wood pellets or related dust shall be done in ventilated area such that gas from the material does not accumulate in space accessible by humans or animals. Wood pellets as absorbent and animal bedding may be used in ventilated areas.

### **SECTION 7. HANDLING AND STORAGE**

### **Precautions for Safe Handling and Storage**

ISO 20023 Standard (ref. 3) provides guidance for design and operation of storage for wood pellets in bags or small-scale bulk.

Some jurisdictions have safety audit procedures for certification of safe handling of wood pellets and this SDS may be an integral part of the required documentation.

### **Temperature Control and Alarm**

Storage temperature shall be as even as possible and preferably below 30°C (86°F). Temperatures above 60°C tend to accelerate self-heating in wood pellets and is a risk factor.

#### **Moisture Control**

Wood pellets are hydrophobic (absorb moisture from ambient air and penetration by water) and should be kept dry at all times. Elevated moisture content promotes self-heating, off-gassing and oxygen depletion. Ventilation with ambient air should not be done if air temperature is higher then pellets temperature or if relative humidity

is higher than 80%.

## **Dust Management**

Dust is generated during handling of wood pellets. Unsafe accumulation of settled fine wood dust can be highly explosive (see Section 9) when dispersed in air and in contact with ignition source such as spark, hot particle, open flame, electrostatic discharge etc. Dust may exist in lofted state as a dust cloud or as a deposited layer on horizontal surfaces such as floor, equipment and beams. The ignition temperature for a dust cloud is in the range of 450°C (840°F) and for a layer as low as 250°C (480°F) depending on the thickness of the layer. For detailed reactivity data, see ref.13. Diligent housekeeping by means of sweeping and vacuuming is of the essence at all times in order to keep any accumulation of dust below 3 mm (1/8") in thickness (ref. 8). Use of compressed air for cleaning should be prohibited.

Smoking shall be prohibited in areas handling and storing wood pellets.

## Off-gassing and Oxygen Depletion Management

Wood pellets release non-condensable gases such as carbon-monoxide, carbon-dioxide, small amounts of methane as well as volatile hydro-carbons, which may build up over time in poorly ventilated storage space. To prevent unsafe accumulation of off-gassing gaseous hazards, storage space shall be well ventilated and checked by gas monitors prior to access.

In case of confined space storage extreme caution shall be used. Depending on source materials used for manufacturing wood pellets and method of manufacturing the off-gassing characteristics may vary between qualities of wood pellets. Consult with a qualified professional such as ventilation engineer or industrial hygienist for proper ventilation requirement if necessary. Refer to the company site-specific confined space program for details.

### Conditions for Safe Storage and Confined Space Entry Work Permit

Storage containments (silos and bins) shall be well ventilated before entry. For larger containments Confined Space Entry Work Permit procedures shall be followed. If confined space entry is required, an effective confined space entry program must be in place as completed by a qualified professional. In all cases, confined space locations shall be identified and carry a warning placard similar to this illustration.



## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

All wood pellet related hazards shall be controlled to within safe and acceptable levels based on the following hierarchy of control from high to low priority:

#### **Hazard Elimination:**

Avoid build-up of off-gassing hazard by refraining storage of wood pellet in confined space or poorly ventilated environment.

### **Engineering Controls**

The handling and storage shall be designed as to keep the exposure to dust below the allowable exposure guidelines (see Section 11). Use properly designed local exhaust ventilation to prevent fine dust build up. Set up proper general air ventilation system to prevent the build-up of off-gassing hazards inside storage space. Implement safety by design to reduce the total horizontal surface areas whenever feasible.

### **Administrative Controls**

Maintain good housekeeping and implement effective dust cleaning program to minimize the amount of wood dust in indoor environment.

## **Personal Protective Equipment (PPE)**

Personal protective equipment shall be used when entering space where large volumes of wood pellets in bulk are handled and stored and risk for exposure to dust or off-gassing exist.

Eye Protection: Wear safety glasses or safety goggles.

Skin Protection: For hand protection wear appropriate protective gloves (nitrile or leather gloves are

recommended but should be selected based on anticipated work activities).

Wear clothing with long sleeves or overall. Protective gloves and skin cream shall be used when practical to avoid direct skin contact with material. For work in a more contaminated environment, the use of long-sleeve disposable coverall may be

necessary.

Respiratory Protection: Wear optional dust mask with filter (P2) in areas where dust level is expected to be

below the occupational exposure guidelines. The use of appropriate properly fit-tested respirator with HEPA cartridge is required if dust level is above occupational exposure

guidelines.

## **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Most of the wood pellets manufactured in Canada comply with the ISO 17225-2 Standard (ref. 2) as summarized in Table 4.

Ta	able 4. Wood Po	ellets (ISO 17225-2 Solid	Biofuels - graded wood pe	llets)	
Parameter		Measure	Test method	Value	
Appearance				Light to dark blond to dark brown, glossy to semi-glossy	
Odour		Fresh in bulk and ventilated space	above 5°C	smells like fresh wood	
		Poorly ventilated space		smells like aldehydes	
Diameter	D	mm		6/8/10/12	
Length L		mm		<40	
Pellet particle density		kg/m³		>1000	
Moisture content	M	w-% as received	1	0.7-10.0	
Ash content A		w-% dry		0.7-3.0	
Ash melting temperature		°C		As stated 1)	
Mechanical durability DU		w-% as received	ISO 17225-2 Table 1/Table 2	97.5-96.5	
Fines content	F	w-% as received	130 17225-2 Table 1/Table	1.0-6.0	
Calorific value	Q	MJ/kg as received		>16.5	
Bulk density	BD	kg/m³		>600	
Nitrogen content N Sulfur content S		w-% dry	1	0.3-0.6	
		w-% dry	1	0.04-0.05	
Chlorine content CI		w-% dry	1	0.02-0.1	
Max additives	•	w-% as received		As stated 2)	

<sup>1)</sup>Typically 1,000 - 1,500°C

Fiber Energy Products wood pellets are 100% biodigradable.

For more detailed specification of raw material used for production of wood pellets, classification, specification and testing methods used for characterization, see ISO 17225-2 (ref. 2).

<sup>2)</sup> Max 3% under ISO 17225-2. FEP wood pellets do not have additives and/or binders

### **SECTION 10. STABILITY AND REACTIVITY**

Wood pellets are highly hydrophilic and, other than a fuel, are also used as absorbent and animal bedding.

Chemical reactivity: Stable when kept in dry condition.

Physical reactivity: May swell 3-4 times of its compressed volume if subjected to water.

Hygroscopic uptake of moisture from ambient air with Equilibrium Moisture Content

(EMC) in the range of 20-25 w-%.

Dust from wood pellets: Highly explosive if ignited by spark, open flame, hot particle or electrostatic discharge

(ref. 3, 4 and 13).

Incompatible substances: Oxidizing agents capable of transferring oxygen molecules such as poly-oxides

e.g. permanganate, perchlorate) or reducing agents (chemicals with low electro-

negativity (e.g. ferrous ions (rust) sodium ions (dissolved sea salt).

Decomposition products: Carbon-monoxide (CO), carbon-dioxide (CO<sub>2</sub>), small amounts of methane (CH<sub>4</sub>) in

combination with oxygen depletion, oxides of nitrogen, volatile hydrocarbons

including terpenes and polyaromatic hydrocarbons.

Conditions to avoid: Exposure of wood pellets to hot surfaces, open flame, sparks, electrostatic discharge.

### **SECTION 11. TOXICOLOGICAL INFORMATION**

The toxicity assessment of dust consists primarily of literature references related to dust of various woody source materials used for production of wood pellets. The assessment of toxicity to human health is based on comparing actual toxicity tests done on wood pellets (see Section 12) with generally accepted reference values from multiple databases (see Table 6).

#### Inhalation and Skin Contact of Dust from Wood Pellets

Respirable dust is defined as particles with an Aerodynamic Equivalent Diameter (AED) 50% cut-off size at 4 µm or smaller. Respirable dust is capable of reaching the alveoli, the air-exchange region of the lung.

Total dust, or referred as inhalable dust, is defined as particles with an AED 50% cut-off size at 100  $\mu$ m or smaller. Inhalable dust can deposit directly throughout the respiratory tract from nasal, thoracic, and lower respiratory region of the lung.

Table 6. Toxicological information on graded wood pellets					
Feedstock	PEL (OSHA)	REL (NIOSH)	TLV (ACGIH)	WorkSafeBC	Health effects
Softwood (fir, pine, spruce, hemlock)	15 mg/m <sup>3</sup> Total Dust	TMA (OL) 4 4 - 3	Tayla (01.)	TAVA (01.) - 0.5 (-3.	dermatitis, asthma, erythema, blistering,
	5 mg/m <sup>3</sup> Respirable Dust	TWA (8h) = 1 mg/m <sup>3</sup> TWA (8h) = 1 m		TWA (8h) = 2.5 mg/m <sup>3</sup>	scaling and itching (ACGIH).
Softwood (western, red cedar)	15 mg/m³ Total Dust	TWA (8h) = 1 mg/m <sup>3</sup>		Acute or chronic rhinitis.	
	5 mg/m <sup>3</sup> Respirable Dust	TWA (8h) = 1 mg/m <sup>3</sup>	TWA (8h) = 0.5 mg/m <sup>3</sup>	TWA (8h) = 1 mg/m <sup>3</sup>	dermatitis, allergy, asthma (ACGHI).
Hardwood ( alder, aspen, cottonwood, hickory, maple poplar)	15 mg/m³ Total Dust	TWA (8 h) = 1 mg/m <sup>3</sup>	TWA (8h) = 5 mg/m <sup>3</sup>	TWA (8h) = 1 mg/m <sup>3</sup>	Acute or chronic dermatitis, asthma, erythema, blistering, scaling and itching (ACGIH).
	5 mg/m³ Respirable Dust				Suspected tumorigenic at site of penetration (IARC).
Hardwood (oak,	15 mg/m <sup>3</sup> Total Dust	TWA (8h) = 1 mg/m <sup>3</sup>	TWA (8h) = 5 mg/m <sup>3</sup>		Suspected tumorigenic at site of penetration
walnut, beech)	5 mg/m <sup>3</sup> Respirable Dust	(o.i.) = 1ig/iii			(ACGIH).

### **Toxicity of Wood Pellets to Humans and Animals**

While not all wood pellets are classified as hazardous to human health or animals based on toxicological lab tests of softwood and hardwood pellets, some wood pellet products may be classified as human or animal carcinogen depending on the sources and composition of wood components. For example, if the wood pellet contains > 0.1% of oak, beech, birch, mahogony, teak, and walnut, the final wood pellet may be listed as wood containing carcinogenic ingredients. Nevertheless, users should be able to distinguish the difference between hazard and risk. The exposure risk arising from the carcinogen hazard depends on many factors such as level of wood dust exposure, duration and frequency of exposure, and whether effective exposure mitigation measures are in place. Since the primary wood pellet products are typically large size pellet, range from 6 mm – 12 mm in diameter, they are unlikely to become airborne and directly ingested or inhaled by handlers. Therefore, the exposure risk of wood dust should remain low during normal handling of wood pellet provided an effective dust control system is in place.

The wood pellets are compliant with ISO 17225-2 Standard (ref. 2) with a compositional data as per Table 1 and have been tested in accordance with particle size distribution using mixtures rule of GHS (UN 2013b) (ref. 11) and MARPOL Annex V regulations conditions 3-6 (ref. 6).

### **General Carcinogenicity of Wood Dust**

Dust from certain hardwoods has been identified by IARC as Group 1 carcinogenic to human substance. (IARC Monographs: Wood Dust No. 100C (2012). The American Conference of Governmental Industrial Hygienists (ACGIH) have also listed oak and beech wood dusts as A1 – Confirmed Human Carcinogen and birch, mahogany, teak, walnut as A2 – Suspected Human Carcinogen (ref. 14 Section 5.59 Table 1). Unsafe exposure to wood dust has been associated with elevated risk of nasal and sinus cavity cancer. Some wood dust species such as western red cedar are also considered to be allergenic. Unsafe exposure of allergenic wood dust may

lead to allergy and asthmatic symptoms (ref. 14 Section 5.48-6 Allergenic species of wood dust). Cedar oil is a skin and respiratory irritant. The risk of exposure to allergenic wood dust is less likely a concern as wood pellets are mostly made from source material in U.S.A. consist almost exclusively of non-allergenic wood such as, oak, pine, spruce and fir.

### Exposure to carbon-monoxide (CO)

Consult local occupational exposure guidelines regarding Occupational Exposure Limit (OEL) and Immediately Dangerous to Life and Health (IDLH) limit.

## **SECTION 12. ECOLOGICAL INFORMATION**

### **Aquatic toxicity**

Aquatic toxicity as classified by the criteria under Class 9 of the International Maritime Dangerous Goods (IMDG) Code (IMO 2012) (ref. 12) as well as by the Recommendations on the Transport of Dangerous Goods Model Regulations (UN 2013a) (ref. 11) and indicate that the metal concentration of Canadian wood pellets dissolved in sea water is not Harmful to the Marine Environment (HME). The tests and conditions spelled out in the MARPOL Annex V regulations conditions 1 & 2 (ref. 6) and compared to generally accepted eco-toxicity reference values for marine organisms (Markich et. al. 2002, CSIRO 2009, ANZECC 2000, US EPA 2013 Ecotox) and are not classified as Miscellaneous Dangerous Goods (Class 9) Environmental Hazardous Substances for the purpose of marine transport.

### Solubility in Seawater

Solubility in seawater of 24 metals from crushed wood pellets indicates a solubility of <500 µg/L.

Criteria limit according to UN Model Regulations and IMDG section 2.9.3.3.1 for substance not HME is:

100 mg/L loading  $\leq$  L(E)C<sub>50</sub>

### Phytosanitary condition

Freshly produced wood pellets from various parts of Canada have been tested for bacterial content in accordance with Health Canada MFHPB-18 Standard (ref 15) and for yeast and mould content in accordance MGHPB-22 Standard (ref 16). The Colony Forming Units (CFU) count indicates undetectable presence of such microbes. Evaluation of sanitary conditions as a result of exposure to comminution, heat and pressure during manufacturing indicates compliance with International Standards for Phytosanitary Measures (ISPM) #15 (ref 18) under the International Plant Protection Convention (IPPC ref 17).

### **SECTION 13. DISPOSAL CONSIDERATIONS**

Wood Pellets are a fuel and shall be disposed of by means of burning or composting.

## **SECTION 14. TRANSPORT INFORMATION**

### Land transportation

Wood pellets are not a regulated product under Canadian Transportation of Dangerous Goods (TDG) Regulations or the US Department of Transportation (DOT) Regulations.

Transportation of wood pellets to end user locations may be done in consumer bags, big bags, blower tankers and tipping or walking floor trucks. The ISO 20023 Standard (ref. 3) provides guidance for small scale safe transportation, handling and storage. Recommendations include mitigation of dust, minimizing risk for self-heating and exposure to off-gassing and how to protect wood pellets from uptake of moisture.

The ISO 20023 Standard (ref. 3) provides guidance for safety related to safe delivery to and storage in residential buildings, including minimizing risk for dust explosions and exposure to carbon-monoxide (CO) and oxygen (O<sub>2</sub>) depletion.

### SECTION 15. REGULATORY INFORMATION

Hazard classification under this SDS is limited to wood pellets not containing any additives and/or binders.

This SDS is prepared in accordance with the Workplace Hazardous Material Information System (WHMIS) 2015 as set out in the Hazardous Products Regulation (HPR), Schedule 1 and the Global Harmonized System of Classification and Labeling of Chemicals.

Wood pellets are **not** classified as a hazardous product under the Hazardous Products Regulations

Wood pellets are <u>not</u> classified as hazardous to human health or animals according to rules for testing stipulated in UN GHS.

### **SECTION 16. OTHER INFORMATION**

This document replaces all other versions Contact the manufacturer/supplier to obtain the latest version of the following documents;

- SDS for Wood Pellets in Bag (this document)
- Wood Pellet Product Specification with more detailed data for wood pellets delivered and covered by this SDS under Section 9.

This SDS applies only to wood pellets not containing any additives and/or binders and which are manufactured or supplied by the organization named in Section 1 herein. The information in this SDS is based on consensus by occupational health and safety professionals, manufacturers of wood pellets and other sources, and is believed to be accurate or otherwise technically correct. No warranties are expressed or implied, and no liabilities are assumed, by the manufacturer or supplier, in regards to the completeness or accuracy of the information herein, or as to the merchantability or fitness of wood pellets for a particular purpose.

The purchaser and/or user are solely responsible for ensuring that the information and data given is applicable and that the latest version of the SDS is used, and for determining the suitability of wood pellets for their purposes. The purchaser and/or user assumes all responsibility for using and/or handling wood pellets in accordance with all applicable regulations and laws, and further assumes all risk of injury, loss, damage or expense, resulting from the use of or reliance upon the information contained herein.

The manufacturer and/or supplier are not in any way responsible for any direct, indirect, special, incidental, or consequential damage, or any other damages whatsoever and however caused, arising out of or in any way

connected with the use of the wood pellets, or in reliance upon the information herein, whether the action is in contract, tort (including negligence), bailment, or on any other grounds or causes of action whatsoever.

The manufacturer and/or supplier further disclaim any liability for unauthorized use or reproduction of any portion of the information in this SDS.

### References:

- 1. ISO 17225 Solid biofuels Fuel Specifications and Classes Part 1: General requirements.
- 2. ISO 17225 Solid biofuels Fuel Specifications and Classes Part 2: Graded wood pellets.
- 3. ISO 20023<sup>1</sup> Solid biofuels Safety of solid biofuel pellets Safe handling and storage of wood pellets in residential and other small-scale applications.
- 4. ISO 20024<sup>1</sup> Solid biofuels Safety of solid biofuel pellets Safe handling and storage of wood pellets in commercial and industrial applications.
- 5. ISO 10156 Gases and gas mixtures Determination of fire potential and oxidizing ability for the selection of cylinder valve outlets.
- Marine Pollution (MARPOL) Convention, Guidelines for the implementation of MARPOL, 2012 edition, ISBN 978-92-801-1564-2.
- 7. National Fire Protection Association (NFPA) 70 National Electrical Code.
- 8. National Fire Protection Association (NFPA) 499 Recommended Practice for the Classification of Combustible Dusts and of Hazardous (Classified) Locations for Electrical Installations in Chemical Process Areas.
- 9. ATEX 137 Directive 99/92/EC on minimum requirement for improving the safety and health protection of workers potentially at risk from explosive atmospheres.
- 10. The Pellet Handbook, 2010, ISBN 978-1-84407-631-4.
- 11. UN Globally Harmonized System for Classification and Labelling of Chemicals (ST-SG-AC10-30-Rev5e).
- 12. International Maritime Dangerous Goods (IMDG) Code, 2014 Edition, (ISBN-10: 9280115979; ISBN-13)
- 13. Safety Data Sheet for Wood Pellets in Bulk,
- 14. OSHA and safety Code.
- 15. Health Canada. Determination of the aerobic Colony Counts in Foods (MFHPB 18), July 2015.
- 16. Health Canada. Enumeration of Yeast and Molds in Foods (MFHPB 22), January 2004.
- 17. International Plant Protection Convention (IPPC), February 13, 2012.
- 18. International Standards for Phytosanitary Measures (ISPM) #15, 2016.

### Note:

## Abbreviations and acronyms:

ACGIH American Conference of Governmental Industrial Hygienists

AED Aerodynamic Equivalent Diameter

ASHRAE American Society of Heating Refrigerating and Air-conditioning Engineers

ASTM American Society of Testing and Materials

ATEX ATmosphere EXplosible atmosphere pressure

bar 10<sup>5</sup> Pascal (Pa) or 100 kPa or 0.9869 atm

CCOHS Canadian Center for Occupational Health and Safety DOT US Department of Transportation Regulations

EMC Equilibrium Moisture Content

g gram = 0.001 kg

GHS Globally Harmonized System of Classification and Labelling of Chemicals

h hour(s)

HME Harmful to the Marine Environment

HPR Hazardous Products Regulations HS Harmonized System Code

IARC International Agency for Research on Cancer

IDLH Immediately Dangerous to Life or Health Concentration

IMO International Maritime Organization (UN) ISO International Standards Organization

\_ litre

LEL Lower Explosible Limit (MEC=LFL=LEL)
LFL Lean Flammability Limit (MEC=LFL=LEL)

m<sup>3</sup> cubic meter

 $\mu g$  microgram = 0.00000001 kg

µm micrometer = micron= 0.000001 meter

mg milligram = 0.000001 kg

min minute

MHB Material Hazardous (only) in Bulk
MSDS Material Safety Data Sheet
NTP National Toxicology Program

MARPOL Marine Pollution Convention issued by IMO

MEC Minimum Explosible Concentration (MEC=LFL=LEL)

MTC Manual of Tests and Criteria, Recommendations on the transport of Dangerous Goods, United Nations

NFPA National Fire Protection Association (USA)

NIOSH National Institute for Occupational Safety and Health (USA)
NTP Normal Temperature and Pressure (+20oC, 101.325 kPa or 1 atm)

OEL Occupational Exposure Limit

OSHA Occupational Safety and Health Administration (USA)

PEL Permissible Exposure Level

ppmv parts per million on a volume basis. For example, 5,000 ppmv means

5,000 molecules per 1 million molecules of gas, which also corresponds to 0.5 %.

A concentration of 10,000 ppmv corresponds to 1 % of volume

REL Recommended Exposure Limit

s second

SCBA Self-Contained Breathing Apparatus

SDS Safety Data Sheet

SOLAS Safety of Life at Sea (SOLAS Convention) issued by IMO

STEL Short Term Exposure Limit

STP Standard Temperature and Pressure (0°C, 101.325 kPa or 1 atm)
TDG Canadian Transportation of Dangerous Goods (TDG) Regulations

TLV Threshold Limit Value

tonne 1000 kg

TWA Time Weighted Average

UN United Nations

WHMIS Workplace Hazardous Materials Information System

WPA Wood Pellet Association

w-% % of weight